

# Work Order ID 82997

**\*82997\***

Page 1

Thursday, April 12, 2012 10:26:06 AM

Item ID: D3891-042

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Panel, Fwd RH

Stop **\*NS2\***

Start Date: 4/12/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 4/26/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *12-04-12* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3891

A

100

0.00

**\*100\***

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3891-2

*Lexan .125*

Dwg Rev: *A*

Prog Rev: *A*

*FC0029-04*

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

*4* *0* *Jm/wh*  
*12-4-30*

*4* *0* *Jm/wh*  
*12-4-30*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item Name: Panel, Fwd RH

Stop \*NS2\*

Start Date: 4/12/2012 Start Qty: 4.00 \*4\*

Cust Item ID:

Required Date: 4/26/2012 Req'd Qty: 4.00 \*4\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control

130

0.00

\*130\*

Small Fab

Memo

0.00

Small Fab

Deburr if necessary

140

Pick Kit

0.00

\*140\*

Packaging

Memo

0.00

Packaging

4

FF 12-06-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Item Name: Panel, Fwd RH

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Start Date: 4/12/2012 Start Qty: 4.00

**\*4\***

Cust Item ID:

Required Date: 4/26/2012 Req'd Qty: 4.00

**\*4\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

12/6/27 JF  
mk  
12-06-27

W/O:		WORK ORDER CHANGES					
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# Picklist Print

Thursday, April 12, 2012 10:26:06 AM

Page 1

Work Order ID: 82997  
 Parent Item: D3891-042  
 Parent Item Name: Panel, Fwd RH

Start Date: 4/12/2012

Required Date: 4/26/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	688.7974	3.8097	16.040842			

D3891-4  
 Gasket

Manufactured No

Location

MAT019

119937

Loc Qty

688.7974

688.7974

Loc Code

140 Each 1.0000

Location

GA

69380

Loc Qty

1

1

Loc Code

84106

119937  
 116.0 4

16.040842

Jm/llh  
 12-4-30  
 ④ FF 12-06-27

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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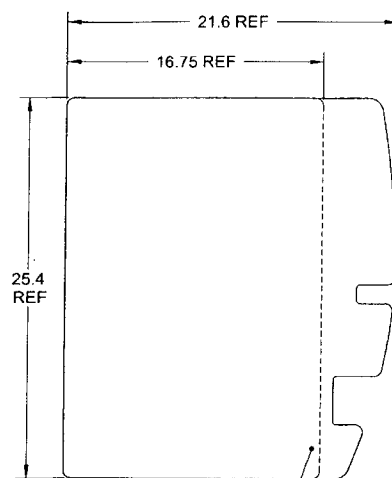
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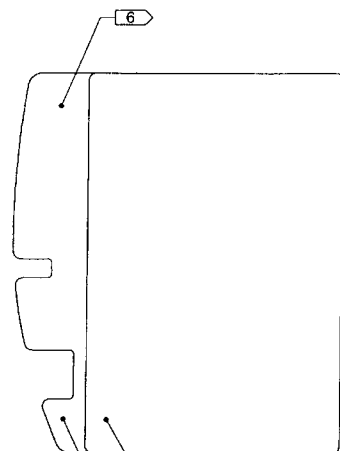
## PARTS LIST

ITEM	QTY	P/N	DESCRIPTION
1	X	D3891-042	PANEL, FWD RH
2	1	D3891-2	PANEL
3	1	D3891-4	GASKET
4	A/R	3M 1300	ADHESIVE



D3891-2 PANEL

TEXTURED SIDE



D3891-4 GASKET 8

UNTEXTURED  
SIDE**D3891-042 PANEL, FWD RH**

## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3891-042" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH/UNTEXTURED SIDE OF PART
- 7) WEIGHT: 2.93 lbs
- 8) BOND GASKET TO SMOOTH/UNTEXTURED SIDE OF PART USING 3M 1300 ADHESIVE. TRIM GASKET TO EDGES OF PANEL, IF REQUIRED.

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		DRAWING NO. <b>D3891</b>	REV. A
DATE	09.05.01	TITLE <b>PANEL, FWD</b>	SCALE NTS
		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

**RELEASED**  
09/05/01

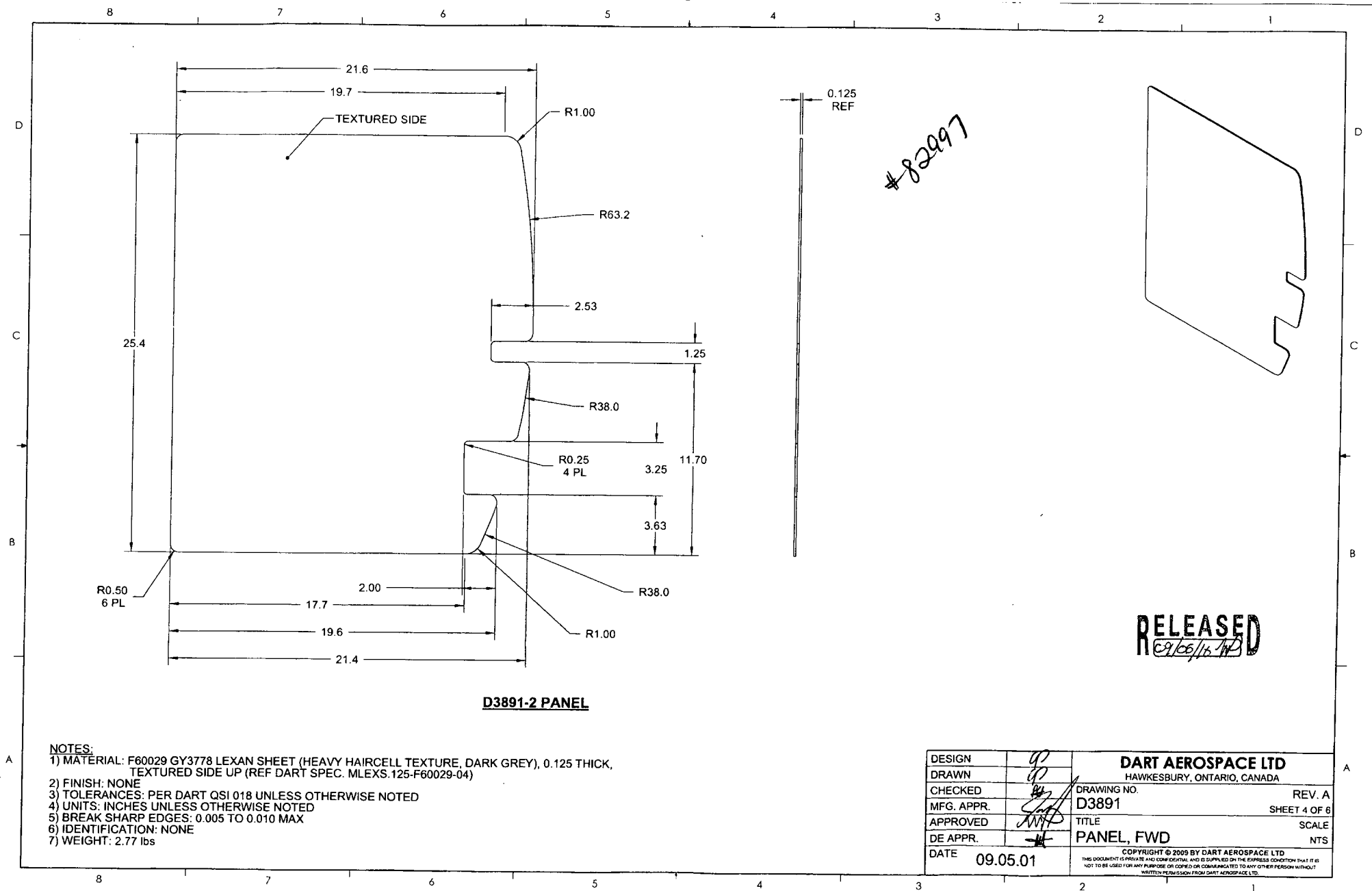
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